

Food Grade Compliance Documentation

PRODUCT: CRC FOOD GRADE SYNTHETIC GREASE **CODE:** FGSL35610 **SIZE:** 397g

THIS DOCUMENT CONTAINS

- SDS
- TDS
- NSF Registration
- Allergen Certificate
- HACCP Certification



IN CASE OF EMERGENCY CALL: 13 11 26

CRC Industries Australia Pty. Ltd.

9 Gladstone Road Castle Hill NSW 2154, Australia www.crcindustries.com.au

Toll Free: 1800 224 227 Email: info.au@crcind.com

03/05/2023



SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name

SYNTHETIC FOOD GRADE GREASE

Synonyms FGSL35610, FGSL35611 - PRODUCT CODE

1.2 Uses and uses advised against

Uses GREASE • LUBRICANT

1.3 Details of the supplier of the product

Supplier name	CRC INDUSTRIES (AUST) PTY LIMITED
Address	9 Gladstone Road, Castle Hill, NSW, 2154, AUSTRALIA
Telephone	(02) 9849 6700
Fax	(02) 9680 4914
Email	info@crcind.com
Website	www.crcindustries.com.au

1.4 Emergency telephone numbers

Emergency

13 11 26 (PIC)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
1-DECENE, HOMOPOLYMER, HYDROGENATED	68037-01-4	500-183-1	80 to 90%
SILANE POLYMER RESIN	68611-44-9	271-893-4	10 to 20%
SORBITAN MONO OLEATE	1338-43-8	215-665-4	1 to 2%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Еуе	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

ChemAlert.

PRODUCT NAME SYNTHETIC FOOD GRADE GREASE

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.



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8.2 Exposure controls

Engineering controls

controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves. With prolonged use, wear viton (R) or nitrile gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties Appearance VISCOUS CLEAR GREASE

Appearance	VISCOUS CLEAR GR
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
рН	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	NOT AVAILABLE
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

ChemAlert.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met. Ingestion of large quantities may result in nausea, vomiting, abdominal pain and diarrhoea.
Skin	Not classified as a skin irritant. Prolonged or repeated contact may result in mild irritation, rash and dermatitis.
Eye	Not classified as an eye irritant. Contact may result in mild irritation, lacrimation and redness.
Sensitisation	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT - single exposure	Not classified as causing organ damage from single exposure. Due to product form / nature of use, an inhalation hazard is not anticipated with normal use. However, if product is heated or mists generated, exposure may result in respiratory irritation, headache and nausea.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

Legislation

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For large quantities, contact the manufacturer/supplier for additional information. Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.

Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant



14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP). Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. Inventory listings AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt. UNITED STATES: TSCA (US Toxic Substances Control Act) All components are listed on the TSCA inventory, or are exempt.

16. OTHER INFORMATION

Additional information EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES: Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.



PRODUCT NAME SYNTHETIC FOOD GRADE GREASE

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	рН	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average
Report status		nt has been compiled by RMT on behalf of the manufacturer, importer or supplier of the erves as their Safety Data Sheet ('SDS').
	manufacturer, the current sta at the time o	on information concerning the product which has been provided to RMT by the , importer or supplier or obtained from third party sources and is believed to represent ate of knowledge as to the appropriate safety and handling precautions for the product f issue. Further clarification regarding any aspect of the product should be obtained he manufacturer, importer or supplier.
	not provide a no liability for	as taken all due care to include accurate and up-to-date information in this SDS, it does ny warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts r any loss, injury or damage (including consequential loss) which may be suffered or ny person as a consequence of their reliance on the information contained in this SDS.
Prepared by	Risk Manager 5 Ventnor Ave Western Aust Phone: +61 8 Fax: +61 8 93 Email: info@r Web: www.rm	ralia 6005 9322 1711 322 1794 mt.com.au

[End of SDS]



TECHNICAL DATA SHEET

Product No. FGSL35610



CRC Industries (Aust) Pty. Limited

PO Box 199, Castle Hill, NSW 1765.

I. Product Description

CRC Food Grade Synthetic Grease is a NLGI 2 lubricating grease formulated with the highest quality raw materials available. Because this grease has a high dropping point, it is particularly useful in high temperature applications. This product also performs extremely well in cold temperature applications as the base fluid exhibits a very low pour point.

II. Applications

- Dairy plants.
- · Breweries
- · Canneries
- Meat Processing Plants
- Food Processing and Handling Equipment

III. Features & Benefits

- NSF H1 Registered for incidental food contact
- · Water wash-down resistant
- · Protects against rust
- · Wide temperature range.

IV. Physical Properties

Flash Point	225 ℃ TCC
Odour	Mild
Appearance	Clear with yellow cast
Drop Point	343ºC
Viscosity Index	135
Viscosity @ 40ºC	63 cSt
Viscosity @ 100ºC	10 cSt
VOC	0%
Pour Point	-52ºC

V. Specifications and Approvals

NSF H1 Registered for incidental food contact

VI. Directions

Apply grease according to equipment manufacturer's specifications or as necessary to maintain proper lubrication.

VII. Package Description

Part	Number	
	i la i i soli	

Size

FGSL35610 397grm Cartridge

VIII. Disposal

Disposal requirements vary by state and local jurisdiction. All used and unused product should be disposed of in conformance with local and government regulations.

IX. Special Use Warnings

General:

Use with adequate ventilation. Store in a cool, well-ventilated area. Dispose of empty containers safely. All unused product should be disposed of in conformance with local and HSNO regulations, do not contaminate water supply.

First Aid:

Swallowed – If swallowed do NOT induce vomiting.

Skin – Remove contaminated clothing and wash skin thoroughly with soap and water. Remove any adhering solids with industrial skin cleansing cream. Do not use solvents. Seek medical attention in the event of irritation. Wash contaminated clothing before reuse.

Eyes – Immediately hold the eyelids apart and flush the eye continuously for at least 15 minutes with fresh running water.

Refer to Material Safety Data Sheet for more details.

<u>PRODUCT WARRANTY</u>: CRC offers a conditional warranty on this product for the period of 5 years from the date of manufacture.

DISCLAIMER: All information on this data sheet is based on testing by CRC Industries (Aust.) Pty. Ltd. All products should be tested for suitability on a particular application prior to actual use. CRC Industries (Aust.) Pty. Ltd. makes no representations or warranties of any kind concerning this data.



January 31, 2011

Ms. Suzanne Zefferi CRC Industries, Inc. 885 Louis Drive Warminster, PA 18974 United States

RE: CRC® Synthetic Food Grade Grease Category Code: H1 NSF Registration No. 144237

Dear Ms. Suzanne Zefferi:

NSF has processed the application for Registration of **CRC®** Synthetic Food Grade Grease to the NSF International Registration Guidelines for Proprietary Substances and Nonfood Compounds (2009), which are available at <u>www.nsfwhitebook.org</u>. The NSF Nonfood Compounds Registration Program is a continuation of the USDA product approval and listing program, which is based on meeting regulatory requirements including FDA 21 CFR for appropriate use, ingredient and labeling review.

This product is acceptable as a lubricant with incidental food contact (H1) for use in and around food processing areas. Such compounds may be used on food processing equipment as a protective anti-rust film, as a release agent on gaskets or seals of tank closures, and as a lubricant for machine parts and equipment in locations in which there is a potential exposure of the lubricated part to food. The amount used should be the minimum required to accomplish the desired technical effect on the equipment. If used as an anti-rust film, the compound must be removed from the equipment surface by washing or wiping, as required to leave the surface effectively free of any substance which could be transferred to food being processed.

NSF Registration of this product is current when the NSF Registration Number, Category Code, and Registration Mark appear on the NSF-approved product label, and the Registered product name is included in the current NSF White Book Listing of Nonfood Compounds at the NSF website (<u>www.nsfwhitebook.org</u>). The NSF Registration Mark can be downloaded by clicking the "Download Registration Mark" link on the NSF website (<u>www.nsfwhitebook.org</u>).

NSF Listing of all Registered Nonfood compounds by NSF International is not an endorsement of those compounds, or of any performance or efficacy claims made by the manufacturer.

Registration status may be verified at any time via the NSF website, at <u>www.nsfwhitebook.org</u>. Changes in formulation or label, without the prior written consent of NSF, will void Registration, and will supersede the on-line listing.

Sincerely,

Chfon Milella

Clifton Mclellan NSF Nonfood Compounds Registration Program

Company No: N02027



CRC Industries, Inc.

Global Headquarters: 800 Enterprise Road, Suite 101 | Horsham, PA 19044 | 215.674.4300 Manufacturing and R&D Center: 885 Louis Drive | Warminster, PA 18974 | 215.674.4300

ALLERGEN CERTIFICATE

Date:	01-Feb-22
Product Name:	Extreme Duty Food Grade Grease - 14 oz
Product Code:	No. SL35610 (Item# 1007928)

CRC has evaluated the above product against a list of internationally recognized and regulated allergens. The following information is provided to assist our customers in complying with allergen safety programs.

Allergen	Present in Product	Present on Same Production Line	Present in Facility
Dairy / Milk	□Yes / ⊠No	□Yes / ⊠No	Yes / ⊠No
Soy	□Yes / ⊠No	□Yes / ⊠No	⊠Yes / □No
Peanut	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Egg	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Tree Nut (almonds, brazil nuts, cashews, hazelnuts, macadamia nuts, pecans, pine nuts, pistachio nuts and walnuts)	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Sesame Seed	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Mustard Seed	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Gluten (wheat, barley, oats, rye)	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Seafood (fish, crustacean and molluscan shellfish)	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Sulfites	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Buckwheat	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Celery	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Lupin	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Bee pollen / Propolis	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Royal Jelly	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Mango	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Peach	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Pork	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Tomato	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No
Latex (natural rubber)	□Yes / ⊠No	□Yes / ⊠No	□Yes / ⊠No

This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. For more information, please contact our Technical Service Dept at 800-521-3168.

CRC INDUSTRIES, INC.

Michelle Rudnick

Michelle Rudnick Global Director of Regulatory Affairs

HACCP INTERNATIONAL eliminate the hazard - reduce the risk



This is to certify that

CRC Industries (Aust) Pty Limited

CRC Green Light Program (SSZ) - limited to the lubricant products listed below Food Zone Classification: SSZ (Splash or Spill Zone)

> (Limited to the products listed on the **Certification Statement)**

are certified as suitable aids to equipment maintenance operations within food facilities that operate a

HACCP based Food Safety Programme noting the conditions of the certification statement



03 March 2023

Issue Date

Expiry Date

This certificate belongs to HACCP International and must be returned upon demand. All products and services to which this certificate refers are evaluated prior to reissue

HACCP INTERNATIONAL: No. 3 Ridgewest Building, 1 Ridge Street, North Sydney, NSW 2060, Australia www.hacco-international.com



Certificate Number PE-747-CRC-1-R1-05

HACCP INTERNATIONAL

eliminate the hazard - reduce the risk

Certification Statement	PE-747-CRC-1-R1-05
CRC Industries (Aust) Pty Limited	
Certificate Expiry Date	18 March 2025
CRC Green Light Program (SSZ) - limited to the lubricant	
products listed below	
Food Zone Classification: SSZ (Splash or Spill Zone)	
FG03035 CRC Water Based Silicone 13oz	
FG03038 CRC Food Grade White Grease 10oz	
FG03039 CRC Food Grade Silicone 15oz FG03040 CRC Food Grade Silicone 10oz	
FG03040 CRC Food Grade Silicone 1002 FG03054 CRC Syntha-Tech Lubricant with PTFE 11oz	
FG03055 CRC Food Grade Chain Lube 12oz	
FG03065 CRC Food Grade Belt Dressing 10oz	
FG03081 CRC Food Grade Machine Oil 11oz	
FG03082 CRC Di-Electric Grease 10oz	
FG03085 CRC Food Grade Di-Electric Grease 3.3oz	
FG03086 CRC Food Grade Penetrating Oil 11oz	
FG03139 CRC Parcel Glide Silicone Lubricant 15oz FG3037 CRC Food Grade Industrial Silicone Grease 75ml	
FGSL35600 Sta-Lube Multi-purpose Food Grade Grease 14oz	
FGSL35610 CRC Synthetic Food Grade Grease 14oz	
FGSL35905 Sta-Lube FG Anti-Seize & Lubricating Compound 8oz	

HACCP Australia Pty Ltd certifies the Green Light Program provided by CRC Industries as a suitable aid to equipment maintenance operations within food handling and food processing facilities that operate a HACCP based Food Safety Programme.

Licence Commencement 19 March 2023

Certificate Issue Date

03 March 2023

HACCP International's evaluation and certification is strictly confined to matters of food safety or the operation of a HACCP based Food Safety Programme. Whilst all reasonable care is taken by HACCP International in its evaluation of the product(s) or services(s) described herein, HACCP International does not guarantee that every food safety risk in every application has been identified. No guarantee is offered or implied in the issuing of this statement.

Licence Agreement

CRC Industries (Aust) Pty Limited is licensed to use the HACCP International certification mark, in accordance with HACCP International's Certification Trade Mark Rules and Conditions in Region 1 (Australasia) in respect of the products listed above, for a period of 24 months from the licence commencement date CRC Industries (Aust) Pty Limited is in receipt of the HACCP International Pty Ltd Certification Trade Mark Rules and Conditions v3.0 and agrees to abide by the conditions therein.

Licensee's Signature:

Date: 14/03/2023

HEAD OFFICE : No. 3 Ridgewest Building, 1 Ridge Street, North Sydney, NSW 2060 Australia T : +61 2 9956 6911 www.haccp-international.com ABN : 98 138 356 359

REGIONAL OFFICES : FIJI • HONG KONG • INDIA • JAPAN • SINGAPORE • UK • USA



