



**The Professional's Choice**

## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name** MINUTE MEND EPOXY PUTTY  
**Synonyms** 14070 - MANUFACTURER'S CODE • CRC MINUTE MEND EPOXY PUTTY

#### 1.2 Uses and uses advised against

**Uses** PUTTY • REPAIR AGENT

#### 1.3 Details of the supplier of the product

**Supplier name** CRC INDUSTRIES (AUST) PTY LIMITED  
**Address** 9 Gladstone Road, Castle Hill, NSW, 2154, AUSTRALIA  
**Telephone** (02) 9849 6700  
**Fax** (02) 9680 4914  
**Email** [info.au@crcind.com](mailto:info.au@crcind.com)  
**Website** [www.crcindustries.com.au](http://www.crcindustries.com.au)

#### 1.4 Emergency telephone numbers

**Emergency** 13 11 26 (PIC)

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

##### Physical Hazards

Not classified as a Physical Hazard

##### Health Hazards

Skin Corrosion/Irritation: Category 2  
Skin Sensitisation: Category 1  
Serious Eye Damage / Eye Irritation: Category 2A

##### Environmental Hazards

Aquatic Toxicity (Chronic): Category 3

#### 2.2 GHS Label elements

**Signal word** WARNING

##### Pictograms



##### Hazard statements

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H412 Harmful to aquatic life with long lasting effects.

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### Prevention statements

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

### Response statements

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment is advised - see first aid instructions.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362	Take off contaminated clothing and wash before re-use.

### Storage statements

None allocated.

### Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
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### 2.3 Other hazards

No information provided.

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## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

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### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
BISPHENOL-A-(EPICHLORHYDRIN), REACTION PRODUCT	25068-38-6	500-033-5	10 to 30%
SILICON DIOXIDE (SILICA, AMORPHOUS)	7631-86-9	231-545-4	10 to 30%
TALC	14807-96-6	238-877-9	10 to 30%
MERCAPTAN POLYMER	-	-	<10%
ZINC SULPHIDE	1314-98-3	215-251-3	<10%

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## 4. FIRST AID MEASURES

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### 4.1 Description of first aid measures

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
<b>Ingestion</b>	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
<b>First aid facilities</b>	Eye wash facilities and safety shower should be available.

### 4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin. May cause sensitisation by skin contact.

### 4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

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## 5. FIRE FIGHTING MEASURES

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### 5.1 Extinguishing media

Dry agent, carbon dioxide or water fog. Prevent contamination of drains and waterways.

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### 5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, hydrocarbons) when heated to decomposition. May evolve aldehydes and acids when heated to decomposition.

### 5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

### 5.4 Hazchem code

None allocated.

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## 6. ACCIDENTAL RELEASE MEASURES

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### 6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

### 6.2 Environmental precautions

Prevent product from entering drains and waterways.

### 6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

### 6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

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## 7. HANDLING AND STORAGE

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### 7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

### 7.3 Specific end uses

No information provided.

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## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

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### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Fumed silica (respirable dust)	SWA [AUS]	--	2	--	--
Talc (no asbestos fibres)	SWA [AUS]	--	2.5	--	--
Zinc oxide (fume)	SWA [AUS]	--	5	--	10

#### Biological limits

No biological limit values have been entered for this product.

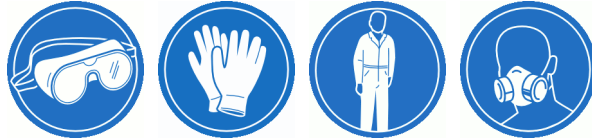
### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

## PRODUCT NAME MINUTE MEND EPOXY PUTTY

### PPE

<b>Eye / Face</b>	Wear splash-proof goggles.
<b>Hands</b>	Wear viton® or nitrile gloves.
<b>Body</b>	Wear coveralls.
<b>Respiratory</b>	Wear a Type A (Organic vapour) respirator. If sanding dry product, wear a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear a Full-face Type A-Class P1 (Organic gases/vapours and Particulate) respirator.



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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### 9.1 Information on basic physical and chemical properties

<b>Appearance</b>	PUTTY
<b>Odour</b>	SLIGHT ODOUR
<b>Flammability</b>	COMBUSTIBLE
<b>Flash point</b>	> 93°C
<b>Boiling point</b>	NOT AVAILABLE
<b>Melting point</b>	NOT AVAILABLE
<b>Evaporation rate</b>	NOT AVAILABLE
<b>pH</b>	NOT AVAILABLE
<b>Vapour density</b>	NOT AVAILABLE
<b>Specific gravity</b>	1.9
<b>Solubility (water)</b>	INSOLUBLE
<b>Vapour pressure</b>	NOT AVAILABLE
<b>Upper explosion limit</b>	NOT AVAILABLE
<b>Lower explosion limit</b>	NOT AVAILABLE
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	NOT AVAILABLE
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	NOT AVAILABLE
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

### 9.2 Other information

<b>% Volatiles</b>	0 %
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## 10. STABILITY AND REACTIVITY

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### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation is not expected to occur.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid) and alkalis (e.g. sodium hydroxide).

### 10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, hydrocarbons) when heated to decomposition.

## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

**Acute toxicity** Acute exposure may result in nausea, vomiting, abdominal pain, diarrhoea, dizziness and drowsiness.

**Information available for the ingredients:**

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
BISPHENOL-A-(EPICHLORHYDRIN), REACTION PRODUCT	> 15 g/kg (rat)	> 23 g/kg (rabbit)	--
SILICON DIOXIDE (SILICA, AMORPHOUS)	3160 mg/kg (rat)	--	--
TALC	> 5000 mg/kg (rat)	--	--
ZINC SULPHIDE	15000 mg/kg (rat)	--	> 5.7 mg/L (rat)

<b>Skin</b>	Contact may result in irritation, redness, rash and dermatitis.
<b>Eye</b>	Contact may result in irritation, lacrimation, pain and redness.
<b>Sensitisation</b>	Epoxy resins may cause allergic skin reactions. Insufficient data for classification as a respiratory sensitiser.
<b>Mutagenicity</b>	Not classified as a mutagen.
<b>Carcinogenicity</b>	Not classified as a carcinogen.
<b>Reproductive</b>	Not classified as a reproductive toxin.
<b>STOT - single exposure</b>	Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in dizziness, drowsiness and breathing difficulties.
<b>STOT - repeated exposure</b>	Not classified as causing organ damage from repeated exposure.
<b>Aspiration</b>	Not classified as causing aspiration.

## 12. ECOLOGICAL INFORMATION

### 12.1 Toxicity

Harmful to aquatic life with long lasting effects.

### 12.2 Persistence and degradability

No information provided.

### 12.3 Bioaccumulative potential

No information provided.

### 12.4 Mobility in soil

No information provided.

### 12.5 Other adverse effects

No information provided.

## 13. DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

**Waste disposal** For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For large quantities, contact the manufacturer/supplier for additional information. Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.

**Legislation** Dispose of in accordance with relevant local legislation.

## 14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

**PRODUCT NAME MINUTE MEND EPOXY PUTTY**

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	None allocated.	None allocated.	None allocated.
<b>14.2 Proper Shipping Name</b>	None allocated.	None allocated.	None allocated.
<b>14.3 Transport hazard class</b>	None allocated.	None allocated.	None allocated.
<b>14.4 Packing Group</b>	None allocated.	None allocated.	None allocated.

**14.5 Environmental hazards**

Not a Marine Pollutant.

**14.6 Special precautions for user**

<b>Hazchem code</b>	None allocated.
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**15. REGULATORY INFORMATION****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

<b>Poison schedule</b>	Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
<b>Classifications</b>	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.
<b>Inventory listings</b>	<b>AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)</b> All components are listed on AIIC, or are exempt.

**16. OTHER INFORMATION****Additional information****PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

**PRODUCT NAME MINUTE MEND EPOXY PUTTY****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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